



Inkjet Transfer Paper for White and Light Colored Fabrics

Reverse side of this paper has a purple line

ITEMS YOU WILL NEED

- White or light color Cotton, Cotton/Polyester Blend
- Heat Press or Iron.
Do not use steam
- Pillowcase
- Hard smooth surface (example: Formica)
Do not use an ironing board

STEP ONE – PRINTING YOUR IMAGE

- 1) Bring paper to room temperature before printing.
- 2) Load the sheet into your printer so that it will print on the non-glossy (unlined) side.
- 3) Print image/design on paper.
Be sure to mirror or flip image prior to printing.

Recommended print settings:

<u>HP</u> –	Media: Iron on T-Shirt Transfer Print Mode: Normal or Best
<u>Epson</u> –	Media: Plain Paper Print Mode: Photo
<u>Canon</u> –	Media: Photo Paper Plus Glossy Print Mode: High
<u>Lexmark</u> –	Media: Plain Paper Print Mode: Best
<u>Brother</u> --	Media: Inkjet Paper Print Mode: Photo

Do not use printers that have heating elements in them, such as the Hewlett-Packard 1200C.

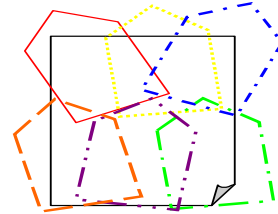
STEP TWO – TRANSFERRING YOUR IMAGE

HEAT PRESS

- 1) Preheat press to **350° F - 375° F**.
- 2) Set press at **high pressure (60 psi)** for best results.
- 3) Press garment for 3-5 seconds to release moisture and remove wrinkles.
- 4) Place printed image face down on the garment (the lined side will be facing up).
- 5) Press for **20-25 seconds**.

HAND IRON

- 1) Preheat your iron to the “Cotton” setting. Lay a pillowcase on the ironing surface.
- 2) Place your garment on the pillowcase and pre-iron your garment to release moisture and remove wrinkles. Place your printed image face down on the garment (the lined side will be the ironing surface).
- 3) Using **FIRM STEADY PRESSURE**, holding iron with both hands and applying your body weight, iron on each area of the sheet for **20** seconds making sure to lift the iron completely when moving to a new position. Continue this process until you have completely ironed the entire sheet. Be sure also to cover all corners and edges.



PRESS 1 PRESS 2 PRESS 3 PRESS 4 PRESS 5 PRESS 6

STEP THREE – TWO WAYS TO PEEL

COLD PEEL

- 1) **Wait at least two minutes** for the transfer to cool
- 2) Remove paper using a smooth, even motion.

HOT PEEL

- 1) **Wait 5 seconds.**
- 2) Remove paper while still **Hot/Warm** using a smooth, even motion.

Test results demonstrate better color retention during washing with HOT PEEL method.

Store unused sheets in a re-sealable poly bag. Store flat in a cool, dry area.

For best results, transfer shortly after printing as stored printed sheets can fade.

WASHING INSTRUCTIONS

- Turn the garment inside out.
- Wash in **COLD** water.
- Use a mild detergent for best results.
- **Do not use bleach or bleach alternative detergents.**
- Remove the garment promptly from the washer.
The color may bleed if left in the washer.
- Dry on **LOW** temperature.

Please be sure to evaluate the Standard Product Fact Sheet to ensure the product is compatible with your printer and ink. ALWAYS test to determine the suitability of this paper for use with your equipment and your methods. The Seller's and Manufacturer's maximum obligation shall be to replace any paper that has been proven to be defective. Neither the Seller nor the Manufacturer shall be liable for any injury, direct or consequential, arising out of the use of, or inability to use, this paper.

Welsh Products, Inc
email: info@welshproducts.com

800.745.3255 fax 866.855.4239
P.O. Box 6120, Arnold, CA 95223